



**HEIDENHAIN**

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# United Kingdom Distributors & Approved TNC Retrofitters

May 2010

**DIGITAL READOUTS : ENCODERS : CNC PROBES : TNC UPGRADES**

We at HEIDENHAIN are committed to a highly trained network of regionally based distributors.

The Distributor Network specialise in offering sales and service on our retrofit products, including Digital Readouts, CNC probes and TNC upgrade packages.

Encoder Distributors have particular expertise in matters relating to Rotary Encoders, including encoder service and encoders in motion control applications.

Our Distributors undergo training at HEIDENHAIN (GB) on a regular basis and work closely with HEIDENHAIN (GB) on technical matters.

The approved TNC retrofitters provide a choice of companies who have demonstrated their ability to integrate HEIDENHAIN TNC control systems to an acceptable standard on customers' existing machines.

Should you have any questions regarding our distributors or the companies indicated as approved TNC retrofitters, please do not hesitate to contact us.

## RETROFIT DISTRIBUTORS: Digital Readouts

AREA	NAME AND ADDRESS	CONTACT
NORTH EAST Northumberland Tyne & Wear Co Durham Cleveland	<b>521 AUTOMATION ENGRG SERV</b> Unit 3 Vance Court Dunne Road Transbritannia Enterprise Park BLAYDON UPON TYNE NE21 5NH TEL: 0191 421 6110 / 0191 414 8917 FAX: 0191 414 5395 <a href="http://www.auto521.demon.co.uk">www.auto521.demon.co.uk</a> e-mail: <a href="mailto:hitecmachine@btinternet.com">hitecmachine@btinternet.com</a>	Mike Crossman Tel: 0191 421 6110 Mobile: 07802 782282 e-mail: <a href="mailto:mike@auto521.demon.co.uk">mike@auto521.demon.co.uk</a>  Tony Coupe Mobile: 07885 878782
EAST MIDLANDS Derbyshire Nottinghamshire Lincolnshire Leicestershire Warwickshire	<b>ACC SYSTEMS LTD</b> 6 Vulcan Court, Vulcan Way Hermitage Industrial Estate COALVILLE LE67 3FW TEL: 01530 814151      FAX: 01530 814152 <a href="http://www.accsystems.co.uk">www.accsystems.co.uk</a> e-mail: <a href="mailto:sales@accsystems.co.uk">sales@accsystems.co.uk</a>	Chris Williamson Mobile: 07970 757617  Colin Derbyshire  Neil Raffan
NORTH WEST Cumbria Lancashire Greater Manchester Merseyside Clwyd Cheshire Gwynedd	<b>C &amp; H PRECISION MEASURING SYSTEMS LTD</b> Unit 15, B Annexe Junction 7 Business Park Blackburn Road Clayton-Le-Moors ACCRINGTON BB5 5JW TEL: 01254 301777      FAX: 01254 301777 <a href="http://www.ch-precision.co.uk">www.ch-precision.co.uk</a> e-mail: <a href="mailto:enquiries@ch-precision.co.uk">enquiries@ch-precision.co.uk</a>	Jim Chatburn Mobile: 07881 996702
SOUTH WALES Gwent Dyfed Mid/West/East/South Glamorgan Gloucestershire N Somerset	<b>CAMS (CARDIFF)</b> 1st Floor, Manor House Ipswich Road CARDIFF CF23 9AQ TEL: 02920 462200      FAX: 02920 485678 <a href="http://www.camscardiff ltd.co.uk">www.camscardiff ltd.co.uk</a> e-mail: <a href="mailto:cams.cardiff@talk21.com">cams.cardiff@talk21.com</a>	Henryk Kozlowski Mobile: 07885 666766
SOUTH EAST Inner M25 London Essex Surrey Kent E & W Sussex	<b>C S TECHNICS LTD</b> (Chris Watson)      (Shaun Fairclough) Rose Garden      9 Paddock Court Wass Drove      BRIDLINGTON Westmarsh      YO16 6FW CANTERBURY      TEL: 01262 606866 CT3 2LP TEL: 07737 123856 <a href="http://www.cstechnics.co.uk">www.cstechnics.co.uk</a> e-mail: <a href="mailto:info@cstechnics.co.uk">info@cstechnics.co.uk</a>	Chris Watson Mobile: 07737 123856  Shaun Fairclough Mobile: 07961 500572
WEST MIDLANDS Staffordshire Herefordshire West Midlands Shropshire Powys Worcestershire	<b>ENCODERS UK LTD</b> Unit 5A The Courtyard Reddicap Trading Estate SUTTON COLDFIELD B75 7BU TEL: 0121 378 5577      FAX: 0121 378 5599 <a href="http://www.encoders-uk.com">www.encoders-uk.com</a> e-mail: <a href="mailto:mperkins@encoders-uk.com">mperkins@encoders-uk.com</a>	Mike Perkins Mobile: 07976 243997 Pat Healy

## RETROFIT DISTRIBUTORS: Digital Readouts

AREA	NAME AND ADDRESS	CONTACT
SOUTH & S/WEST Berkshire Hampshire Wiltshire I O W Dorset Devon Cornwall S Somerset	<b>ENGINEERING EQUIPMENT CENTRE</b> 27 St Margarets Road BOURNEMOUTH BH10 4BG TEL: 01202 528249      FAX: 01202 528979 <a href="http://www.eec-ltd.org">www.eec-ltd.org</a> e-mail: <a href="mailto:gary@eec-bournemouth.demon.co.uk">gary@eec-bournemouth.demon.co.uk</a>	Gary Blanch Mobile: 07971 094042
NORTHERN IRELAND	<b>GILLEN MACHINE TOOLS</b> Railway Yard, Railway Street BALLYMENA, Co Antrim BT42 2AF TEL: 028 2564 3705      FAX: 028 2564 2711 <a href="http://www.gillenmachines.com">www.gillenmachines.com</a> e-mail: <a href="mailto:philip@gillenmachines.com">philip@gillenmachines.com</a>	Philip Gillen Mobile: 07831 647605
NORTH N S E & W Yorkshire Humberside	<b>HALIFAX NUMERICAL CONTROLS LTD</b> Holmfield Works, Shay Lane, HALIFAX HX3 6RS TEL: 01422 360607      FAX: 01422 360614 <a href="http://www.hnc.ltd.uk">www.hnc.ltd.uk</a> e-mail: <a href="mailto:info@hnc.ltd.uk">info@hnc.ltd.uk</a>	Mike Diskin Mobile: 07771 626624  Ian Smith Mobile: 07818 404251
NORTH LONDON Oxfordshire Northamptonshire Buckinghamshire Bedfordshire Cambridgeshire Hertfordshire	<b>INDUSTRIAL MACHINE SERVICES LTD</b> 10 Hatchlands Great Holm MILTON KEYNES MK8 9DN TEL: 01908 307640      FAX: 01908 317055 <a href="http://www.i-m-services.co.uk">www.i-m-services.co.uk</a> e-mail: <a href="mailto:keith@i-m-services.co.uk">keith@i-m-services.co.uk</a>	Keith Harber Mobile: 07899 665079  Neil Bowditch Mobile: 07831 398105
EIRE	<b>INSTRUMENT SERVICES LTD</b> Mill Road Broadford Co Clare, EIRE TEL: 00 353 61 473 200      FAX: 00 353 61 473 786 e-mail: <a href="mailto:isl@indigo.ie">isl@indigo.ie</a>	Kevin Wallace
SCOTLAND	<b>MACHINE CONTROL ENGINEERS</b> Unit A1, Block 9A, South Avenue Blantyre Industrial Estate GLASGOW G72 0XB TEL: 01698 829566      FAX: 01698 821608 <a href="http://www.mce.uk.com">www.mce.uk.com</a> e-mail: <a href="mailto:sales@mce.uk.com">sales@mce.uk.com</a>	Graham Ellison
Norfolk Suffolk	<b>OPUS ENGINEERING SERVICES LTD</b> Kibirnie Grove Road Carlton Colville LOWESTOFT NR33 8HR TEL / FAX: 01502 584533 <a href="http://www.opusengineering.co.uk">www.opusengineering.co.uk</a> e-mail: <a href="mailto:opus_es@tiscali.co.uk">opus_es@tiscali.co.uk</a>	Chris Glasscock Mobile: 07766 193088

## ENCODER DISTRIBUTORS

◆ Encoders ◆

### **Encoders UK Ltd**

Unit 5A The Courtyard  
Reddicap Trading Estate  
SUTTON COLDFIELD  
B75 7BU

Tel: 0121 378 5577

Fax: 0121 378 5599

[www.encoders-uk.com](http://www.encoders-uk.com)

e-mail: [mperkins@encoders-uk.com](mailto:mperkins@encoders-uk.com)

Contact: Mike Perkins

### **EISS**

Unit 3 Vance Court  
Dunne Road  
Transbritannia Enterprise Park  
BLAYDON UPON TYNE

N21 5NH

Tel: 0191 421 6110

or 0191 414 8917

Fax: 0191 421 6110

or 0191 414 5395

[www.encoder-iss.co.uk](http://www.encoder-iss.co.uk)

e-mail: [help@encoder-iss.co.uk](mailto:help@encoder-iss.co.uk)

Contact: Mike Crossman / Tony Coupe

### **HMK Technical Services**

Kappa House  
Hatter Street  
Congleton  
CS12 1QJ

Tel: 01260 279411

Fax: 01260 281022

[www.hmkdirect.com](http://www.hmkdirect.com)

e-mail: [sales@hmk-elgo.co.uk](mailto:sales@hmk-elgo.co.uk)

Contact: Howard Jones

### **Heason Technology Ltd**

Unit 6 Lawson Hunt Ind Park  
Guildford Road  
Broadbridge Heath  
Horsham

RH12 3JR

Tel: 01403 755800

Fax: 01403 755810

[www.heason.com](http://www.heason.com)

e-mail: [sales@heason.com](mailto:sales@heason.com)

Contact: Jon Howard

### **SmartDrive Ltd**

The Old School House  
8 Colne Road  
Earith

Huntingdon

PE28 3PX

Tel: 01487 843663

Fax: 01487 843661

[www.smartdrive.co.uk](http://www.smartdrive.co.uk)

e-mail: [info@smartdrive.co.uk](mailto:info@smartdrive.co.uk)

Contact: Dennis Murphy and Dave Martin

### **LG Motion Ltd**

Unit 1 Telford Road  
Houndmills Ind Estate  
Basingstoke

RG21 6YU

Tel: 01256 365600

Fax: 01256 365645

[www.lg-motion.co.uk](http://www.lg-motion.co.uk)

e-mail: [info@lg-motion.co.uk](mailto:info@lg-motion.co.uk)

Contact: Gary Livingstone

## APPROVED TNC RETROFITTERS

CNC Probes ◆ TNC Upgrades

### **A-Tec Systems**

Wigan, Lancashire

Telephone: 01942 821337

e-mail: [info@a-tec-systems.co.uk](mailto:info@a-tec-systems.co.uk)

[www.a-tec-systems.co.uk](http://www.a-tec-systems.co.uk)

Contact: John Cunliffe

### **Halifax Numerical Controls Ltd**

Halifax, West Yorkshire

Telephone: 01422 360607

e-mail: [info@hncl.co.uk](mailto:info@hncl.co.uk)

[www.hncl.co.uk](http://www.hncl.co.uk)

Contact: Ian Smith

### **SDH Controls & Services Ltd**

Worcester

Telephone: 07802 213377

e-mail: [info@sdhcontrols.com](mailto:info@sdhcontrols.com)

[www.sdhcontrols.com](http://www.sdhcontrols.com)

Contact: Simon Hopkins

### **ACC Systems Ltd**

Coalville, Leicestershire

Telephone: 01530 814151

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[www.accsystems.co.uk](http://www.accsystems.co.uk)

Contact: Colin Derbyshire

### **Electron Engineering Services**

Halifax, West Yorkshire

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Contact: Martin Wood

### **C M Automation & Controls**

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Contact: Colin Munn

### **Asquith Butler Ltd**

Brighouse, West Yorkshire

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Contact: Brian Collins

### **Robtec Automation Ltd**

Kidderminster, West Midlands

Telephone: 01299 271122

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Contact: Paul Comelio

### **T W Ward CNC Machinery Ltd**

Sheffield

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Contact: Mario De Vito